



## ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025:2006 and  
EN 15804:2012+A2:2019/AC:2021 for:

## weber Flexkleber S1



The International EPD® System  
Programme operator: EPD International AB  
Registration number: EPD-IES-0031478:001

Version 1

Version date: 2026/05/13

Validity: 5 years

Validity date: 2031/05/12

EPD of a single product from  
one manufacture site



An EPD may be updated or depublished if  
conditions change. To find the latest version  
of the EPD and to confirm its validity, see:  
[www.environdec.com](http://www.environdec.com)



SAINT-GOBAIN Weber GmbH

# GENERAL INFORMATION

## Programme information

**PROGRAMME:** The International EPD® System  
**ADDRESS:** EPD International AB - Box 210 60 - SE-100 31 Stockholm – Sweden  
**WEBSITE:** [www.environdec.com](http://www.environdec.com)  
**E-MAIL:** [support@environdec.com](mailto:support@environdec.com)

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## PCR information

### Product Category rules (PCR)

CEN standard EN 15804:2012+A2:2019/AC:2021 as the Core Product Category Rules (PCR)

**Product category rules (PCR):** PCR 2019:14 Construction Products, version 2.0.1

**PCR review was conducted by:** The Technical Committee of the International EPD® System  
See [www.environdec.com](http://www.environdec.com) for a list of members.

**C-PCR:** 2019:14-c-PCR-017 Technical-chemical products (for construction sector) (c-PCR to PCR 2019:14) adopted from EPD Norway 2022-07-08

**Chairs of the PCR review:** Rob Rouwette (chair), Noa Meron (co-chair).

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## Verification

External and independent ('third-party') verification of the declaration and data, according to ISO 14025:2006, via

EPD verification through:

- Individual EPD verification without a pre-verified LCA/EPD tool
- Individual EPD verification with a pre-verified LCA/EPD tool
- EPD process certification\* without a pre-verified LCA/EPD tool
- EPD process certification\* with a pre-verified LCA/EPD tool
- Fully pre-verified EPD tool

### Independent third-party verification of the declaration and data, according to ISO 14025:2006:

- EPD verification by individual verifier

**Third party verifier:** Dr. Andrew Norton, [a.norton@renewables.co.uk](mailto:a.norton@renewables.co.uk)

**C-PCR :** 2019:14-c-PCR-017 Technical-chemical products (for construction sector) (c-PCR to PCR 2019:14) adopted from EPD Norway 2022-07-08

**Approved by:** The International EPD® System

**Procedure for follow-up of data during EPD validity involves third part verifier:**  Yes  No

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## Ownership and limitation on use of EPD

The EPD owner has the sole ownership, liability and responsibility for the EPD.

EPDs within the same product category but published in different EPD programmes, may not be comparable. For two EPDs to be comparable, they shall be based on the same PCR (including the same first-digit version number) or be based on fully aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have identical scope in terms of included life-cycle stages (unless the excluded life-cycle stage is demonstrated to be insignificant); apply identical impact assessment methods (including the same version of characterization factors); and be valid at the time of comparison.

## Information about EPD Owner

**Address and contact information about the EPD owner:** SAINT-GOBAIN Weber, Willstätterstraße 60, 40549 Düsseldorf, Germany

**Description of the organization of the EPD owner:** SAINT-GOBAIN designs, manufactures and distributes materials and services for the construction and industrial markets.

The integrated solutions for new constructions or the renovation of public and private buildings, lightweight construction, and decarbonization in construction and industry have been developed through a continuous innovation process and offer sustainability and performance.

**Management system-related certification:** DIN EN ISO 9001:2015

**LCA practitioner:** Heike Zehnter, SAINT-GOBAIN LCA-Team Germany, heike.zehnter@saint-gobain.com and Yuanchi Wei, wei.yuanchi@saint-gobain.com

**Communication:** The intended use of this EPD is for B2B communication.

## Product information

**Product name:** weber Flexkleber S1

**Visual representation of the product:**



**UN CPC CODE:** 37510 Non-refractory mortars and concretes

**Manufacturing site:** SAINT-GOBAIN Weber, Metternicher Straße 17, 53919 Weilerswist

## Product description

Weber Flexkleber S1 is a tile adhesive developed for the installation of ceramic tiles, porcelain stoneware, and non-sensitive natural stone using thin-bed and medium-bed application methods. Due to the use of alternative binders, cement is largely replaced. The non-hazardous flexible adhesive meets the C2 TE S1 criteria of DIN EN 12004 and can be used on walls and floors in exterior areas and interior areas, also suitable for use with underfloor heating. On unheated surfaces, the tile adhesive is suitable for tiles with an edge length of up to 120 cm.

For more information:

<https://www.weber-heimwerker.de/fliesenverlegung/weber-flexkleber-s1>

All figures in this EPD refer to weber Flexkleber S1.

Description	Value	Unit
weber Flexkleber S1	1	kg/DU
Lifespan	50	Years

## Technical data/physical characteristics:

Parameter	Value/Standard
Reaction to fire	A1
Maturation time	ready to use after mixing
Processing time	2 h
Open time/Insertion time	30 Min.
Thickness (mm)	1 – 10 mm
Walkable after	24 h
Fully loadable	> 7 d

## Content declaration

Description of the main components and/or materials:

Product components	Weight [% of DU]	Post-consumer recycled material weight [%]	Biogenic material, weight [%]	Biogenic material [kg C/kg of DU]
Total Binder	30 – 50%	0%	0%	0 kg C/DU
Total Minerals inert	50 – 60%	0%	0%	0 kg C/DU
Total Other additives	1 – 5%	0%	0.144%	1.44E-03 kg C/DU
<b>Sum</b>	<b>100% (1 kg)</b>	<b>0%</b>	<b>0.144%</b>	<b>1.44E-03 kg C/DU</b>
Packaging materials	Weight [kg]	Weight versus the product [%]	Weight biogenic carbon [%]	Biogenic material [kg C/kg of DU]
Polyethylene film (LDPE)	0.0008 kg	0.08%	0%	0 kg C/DU
Polyethylene bags (LDPE)	0.0031 kg	0.31%	0%	0 kg C/DU
Wooden pallet	0.021 kg	2.1%	0.85%	8.54E-03 kg C/DU

## Hazardous substances

At the date of issue of this declaration, there is no “Substance of Very High Concern” (SVHC) in concentration above 0.1% by weight in product or packaging, following the European REACH regulation (Registration, Evaluation, Authorization and Restriction of Chemicals).

## LCA information

<b>TYPE OF EPD</b>	Cradle to gate with options, module C1-C4, module D and optional modules (A4–A5 + B1–B7).
<b>DECLARED UNIT</b>	1 kg of weber Flexkleber S1 dry mortar
<b>SYSTEM BOUNDARIES</b>	Cradle to gate with options, module C1-C4, module D and optional modules (A4–A5 + B1–B7).
<b>REFERENCE SERVICE LIFE (RSL)</b>	The Reference Service Life (RSL) of the mortar product is 50 years. This 50-year value is the amount of time that we recommend our products last for without refurbishment and corresponds to standard building design life.
<b>CUT-OFF RULES</b>	<p>In the case that there is not enough information, the process energy and materials representing less than 1% of the whole energy and mass used can be excluded (if they do not cause significant impacts). The addition of all the inputs and outputs excluded cannot be bigger than the 5% of the whole mass and energy used, as well of the emissions to environment occurred.</p> <p>Flows related to human activities such as employee transport are excluded.</p> <p>The construction of plants, production of machines and transportation systems are excluded since the related flows are supposed to be negligible compared to the production of the building product when compared at these systems lifetime level.</p>
<b>ALLOCATIONS</b>	<p>Allocation has been avoided when possible and when not possible a mass allocation has been applied.</p> <p>The polluter pays and the modularity principles as well have been followed.</p>
<b>DATA QUALITY ASSESSMENT</b>	Data quality of primary and secondary data had been judged by its precision (measured, calculated, or estimated), completeness (e.g., unreported emissions), consistency (degree of uniformity of the methodology applied), and representativeness (geographical, technological, and temporal).
<b>GEOGRAPHICAL COVERAGE AND TIME PERIOD</b>	<p>Scope: Europe</p> <p>Data is collected from one Weber production site Weilerswist located in Germany</p> <p>Data collected for the year 2025</p>
<b>BACKGROUND DATA SOURCE</b>	The databases Sphera CUP2024.2 and ecoinvent v.3.10 EF Package 3.1
<b>SOFTWARE</b>	Sphera LCA for experts (GaBi) 10

## Data quality declaration

<b>Data collection</b>	Data collection period 01.01.2025 to 31.12.2025
<b>Site used</b>	Weilerswist
<b>Geography</b>	Produce in Germany Sold in Europe Use and disposal in Europe
<b>Technology</b>	Mortars are produced by mixing cement, others minerals and some additives.
<b>Averaging</b>	Production weighted average covering 100% of production by the company
<b>LCI/LCA database</b>	Sphera CUP2024.2 and ecoinvent v.3.10
<b>EPD used</b>	Primary data from the EPDs of the cement used as raw materials are applied. The specific LCA report of an additive is also used as database.
<b>Data Quality Scheme</b>	EN 15804:2012+A2:2019, Annex E, Table E.2
<b>Use of Fair data with more than 30 % of a core impact</b>	None
<b>Use of Poor relevant data</b>	None
<b>Use of Very Poor relevant data</b>	None

Process	Source type	Source	Reference year	Data category	A1-A3 GWP-GHG [kg CO <sub>2</sub> eq.]
<b>Manufacturing process</b>					
Energy specific	Database	Sphera 2024.2	<5 years old	Primary data	17.3%
<b>RMs from EPD</b>					
CEM EPD	EPD	EPD global	<5 years old	Primary data	12.5%
<b>Transportation (only if specific data collected)</b>					
A2_Transport_Specific	Database	Sphera 2024.2 /ecoinvent 3.10	<5 years old	Primary data	5.4%
<b>Product</b>					
Additive	Database	Specific LCA report	<5 years old	Primary data	27.3%
<b>Total share of primary data</b>					<b>62.5%</b>

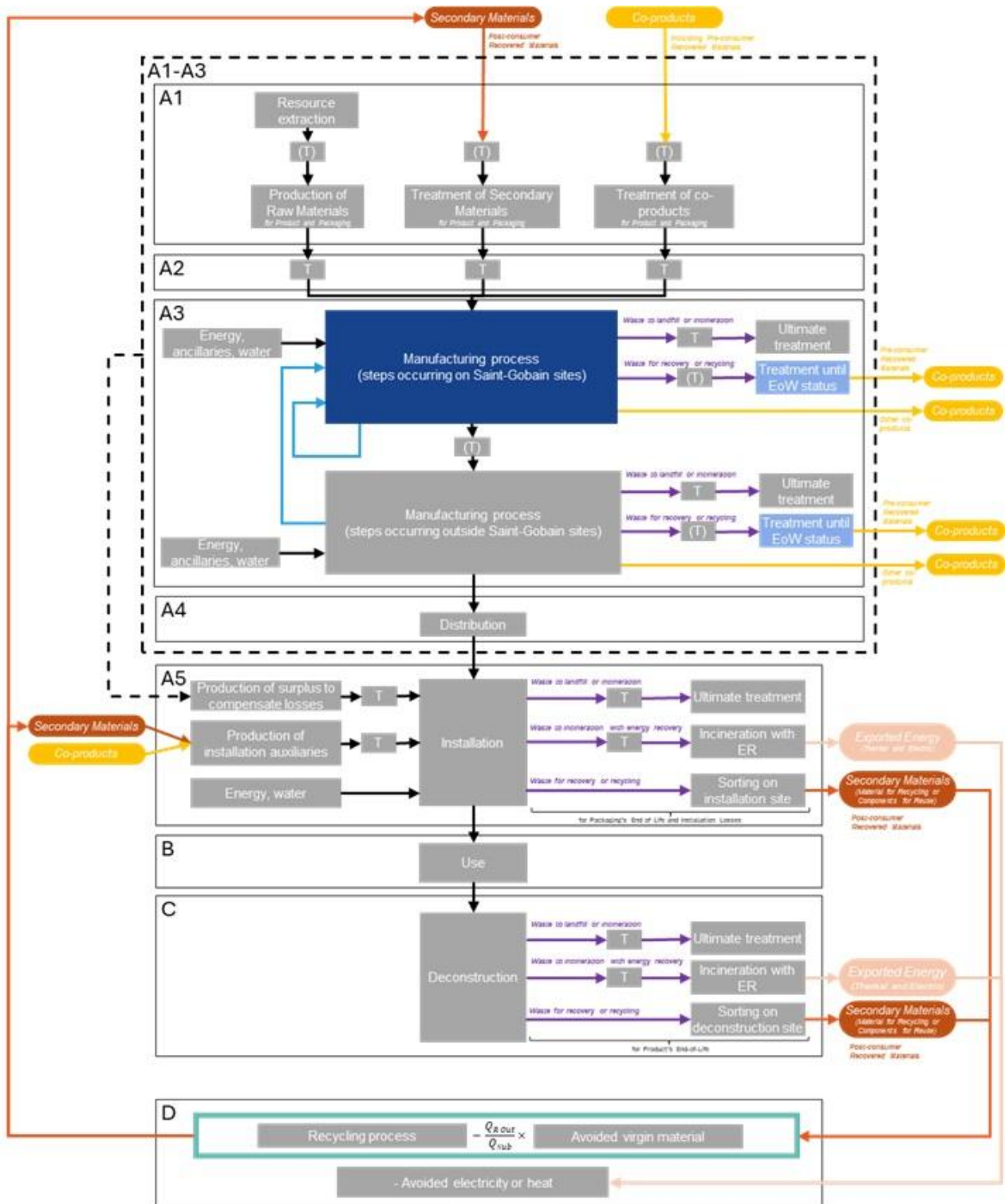
<b>A1-A3 GWP-GHG</b>	1.92E-01
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## Description of system boundaries

System boundaries (X=included. MND=module not declared)

	PRODUCT STAGE			CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND
	Raw material supply	Transport	Manufacturing	Transport	Construction-Installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-recovery
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Geography	EU	EU	DE	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU
Specific data used	62.5%																
Variation products	-																
Variation sites	-																

System boundaries when the end-of-waste state is reached:



**caption**

Type of flows		Location of life Cycle Step	
	Internal recycling (not leaving the system)		Saint-Gobain site
	Recovered Material (recycled or reused). Treated with waste allocation(*)		Saint-Gobain site or External
	Exported Energy		External/Other
	Co-product. Treated with co-product allocation(*)		T Transport
	Waste (*)		
	Other		

(\*)As defined by EN15804+A2

# Life cycle stages

## A1-A3. Product stage

The product stage of mortar products is subdivided into 3 modules A1, A2 and A3 respectively “raw material supply”, “transport to manufacturer” and “manufacturing”.

### A1. Raw materials supply

This module includes the extraction and transformation of raw materials.

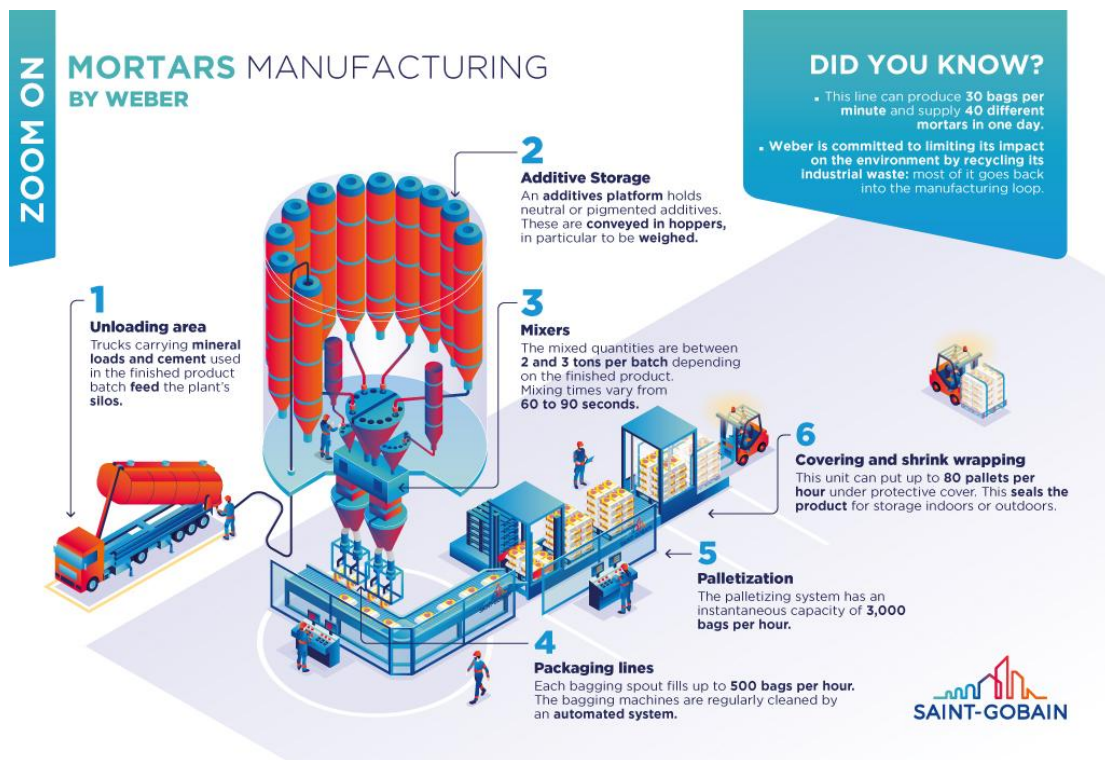
### A2. Transport to the manufacturer

This module includes the transportation of raw materials and packaging to the manufacturing site. The modelling includes road, boat and/or train transportations.

### A3. Manufacturing

This module includes the manufacture of products and the manufacture of packaging. The production of packaging material is considered at this stage. The processing of any waste arising from this stage is also included.

## Manufacturing process flow diagram



The manufacturing activities include grinding, drying, storing, mixing, packing and internal transportation. Packaging-related flows in the production process and all up-stream packaging are included in the manufacturing module, i.e., wooden pallets, bags and LDPE film.

## A4-A5. Construction process stage

The construction process is divided into 2 modules: A4, Transport to the building site and A5, Installation in the building.

### A4. Transport to the building site

This module includes transport from the production gate to the building site. Transport is calculated based on a scenario with the parameters described in the following table.

Parameter	Value / Description
Fuel type and consumption of vehicle or vehicle type used for transport e.g. long-distance truck, boat, etc.	Freight truck trailer 27 t payload, diesel consumption 38 liters for 100 km
Distance	100 km
Capacity utilisation (including empty returns)	68.4% of the capacity in mass 30% of empty returns
Bulk density of transported products	1438 kg/m <sup>3</sup>
Volume capacity utilisation factor	1 (by default)

To adjust the effects of transport for further distances, you will find the corresponding multiplication factors in the table “Influence of transportation to other countries” in Additional environmental information.

### A5. Installation in the building

This module includes: the installation of the product, the surplus of raw materials and packaging (cradle to gate) to compensate for the loss of product during the installation, the transport and management of packaging and product waste.

In this module the following was taken into consideration:

- Energy used in the equipment to prepare the product.

Not taken into consideration:

- Additional accessories for installation
- Energy used to install the product (manual tools are used instead).

Parameter	Value / Description
Ancillary materials for installation (specified by materials)	None
Water use	0.25 l/kg of product
Other resource use	None
Quantitative description of energy type (regional mix) and consumption during the installation process	3.96E-03 MJ/kg of product
Wastage of materials on the building site before waste processing, generated by the product's installation (specified by type)	5% losses during installation
Output materials (specified by type) as results of waste processing at the building site e.g. of collection for recycling, for energy recovering, disposal	Product waste: 0.05 mortar kg (100% landfill) Packaging waste: LDPE: 0.0039 kg/kg of product (100% Recycling) Wooden pallet: 0.021 kg/kg of product (100% Incineration with thermal energy use after using 8 times)
Direct emissions to ambient air, soil, and water	None

## B1-B7. Use stage (excluding potential savings)

The use stage is divided into the following modules:

- **B1:** Use
- **B2:** Maintenance
- **B3:** Repair
- **B4:** Replacement
- **B5:** Refurbishment
- **B6:** Operational energy use
- **B7:** Operational water use

The product has a reference service life of 50 years. This assumes that the product will last in situ with no requirements for maintenance, repair, replacement, or refurbishment throughout this period. Therefore, it has no impact at this stage.

## C1-C4. End of Life Stage

This stage includes the next modules:

- **C1: Deconstruction, demolition.** The de-construction and/or dismantling of the product take part of the demolition of the entire building. The energy considered for demolition is 0.018 MJ/m<sup>2</sup>.
- **C2: Transport to waste processing**
- **C3: Waste processing for reuse, recovery and/or recycling**
- **C4: Waste disposal,** including physical pre-treatment and site management.

### Description of the scenarios and additional technical information for the end of life:

Parameter	Value / Description
Collection process specified by type	1 kg of dry mortar + part of water from A5 collected with mixed construction waste
Disposal specified by type	100% to municipal landfill
Assumptions for scenario development (e.g. transportation)	Average truck trailer with 27 t payload, diesel consumption 38 l/100 km; 50 km distance to landfill

## D. Reuse/recovery/recycling potential

In the module D are declared the environmental benefits and loads from reusable products, recyclable materials, or energy recovery. Module D considers:

- Inputs of secondary materials: recycled raw materials for product and packaging (pre- and post-consumer),
- Outputs of secondary materials: product and/or packaging sent to recycling,
- Exported energy (electric or thermal): product and/or packaging sent to incineration with energy recovery.

## Environmental performance

As specified in EN 15804:2012+A2:2019/AC:2021 and the Product-Category Rules, the environmental impacts are declared and reported using the baseline characterization factors based on EF 3.1. Raw materials and energy consumption, as well as transport distances have been taken directly from the manufacturing plant.

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

The results of the end-of-life stage (modules C1-C4) should be considered when using the results of the product stage (modules A1-A3)

**Disclaimer 1:** The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the following indicators:

- Resource use, mineral and metals [kg Sb eq.]
- Resource use, energy carriers [MJ]
- Water deprivation potential [m<sup>3</sup> world equiv.]
- Land use [Pt]
- Human toxicity (cancer) [CTUh]
- Human toxicity (non-cancer) [CTUh]
- Ecotoxicity (freshwater) [CTUe]

**Disclaimer 2:** The impact category Ionizing radiation, human health [kBq U235 eq.] deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction material is also not measured by this indicator.

**Disclaimer 3:** The assumptions for the modules are in accordance with the project report (LCA study).








The following non-mandatory additional environmental indicators are not declared:

- Ecotoxicity freshwater [CTUe]
- Particulate Matter emissions [Disease incidence]
- Cancer human health effects [CTUh]
- Ionizing radiation - human health [kBq U235 eq.]
- Non-cancer human health effects [CTUh]
- Land Use [Pt].

Results refer to a declared unit of 1 kg of weber Flexkleber S1 dry mortar.











The following results corresponds to a single product manufactured in a single production plant located in Germany: Weilerswist.

# Environmental Impacts

Environmental indicators		PRODUCT STAGE	CONSTRUCTION STAGE		USE STAGE						END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE LIFE CYCLE	
		A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
	Climate Change [kg CO <sub>2</sub> eq.]	1.56E-01	7.48E-03	4.52E-02	0	0	0	0	0	0	0	1.86E-03	4.40E-03	0	2.28E-02	-8.29E-03
	Climate Change (fossil) [kg CO <sub>2</sub> eq.]	1.88E-01	7.34E-03	1.36E-02	0	0	0	0	0	0	0	1.85E-03	4.32E-03	0	1.67E-02	-8.35E-03
	Climate Change (biogenic) [kg CO <sub>2</sub> eq.]	-3.32E-02	2.03E-05	3.15E-02	0	0	0	0	0	0	0	1.59E-06	1.23E-05	0	5.98E-03	6.64E-05
	Climate Change (land use change) [kg CO <sub>2</sub> eq.]	1.85E-03	1.22E-04	1.09E-04	0	0	0	0	0	0	0	6.76E-08	7.18E-05	0	1.00E-04	-3.68E-06
	Ozone depletion [kg CFC-11 eq.]	3.94E-09	7.28E-16	2.16E-10	0	0	0	0	0	0	0	1.58E-16	6.29E-16	0	4.51E-14	-3.45E-10
	Acidification terrestrial and freshwater [Mole of H <sup>+</sup> eq.]	5.46E-04	8.11E-06	4.02E-05	0	0	0	0	0	0	0	4.25E-06	5.74E-06	0	1.19E-04	-2.28E-05
	Eutrophication freshwater [kg P eq.]	6.56E-06	3.09E-08	3.82E-07	0	0	0	0	0	0	0	3.54E-10	1.82E-08	0	3.80E-08	-1.49E-07
	Eutrophication marine [kg N eq.]	1.16E-04	2.67E-06	9.75E-06	0	0	0	0	0	0	0	1.71E-06	2.07E-06	0	3.06E-05	-4.09E-06
	Eutrophication terrestrial [Mole of N eq.]	1.25E-03	3.26E-05	1.03E-04	0	0	0	0	0	0	0	1.88E-05	2.46E-05	0	3.37E-04	-4.44E-05
	Photochemical ozone formation - human health [kg NMVOC eq.]	4.11E-04	7.58E-06	3.30E-05	0	0	0	0	0	0	0	5.05E-06	5.69E-06	0	9.36E-05	-4.59E-05
	Resource use, mineral and metals [kg Sb eq.] <sup>1</sup>	1.09E-06	6.15E-10	6.13E-08	0	0	0	0	0	0	0	4.47E-11	3.72E-10	0	1.08E-09	-5.32E-08
	Resource use, energy carriers [MJ] <sup>1</sup>	3.18E+00	9.44E-02	2.07E-01	0	0	0	0	0	0	0	2.40E-02	5.63E-02	0	2.21E-01	-2.49E-01
	Water deprivation potential [m <sup>3</sup> world equiv.] <sup>1</sup>	6.30E-02	1.08E-04	1.57E-02	0	0	0	0	0	0	0	5.04E-06	6.62E-05	0	1.92E-03	-2.68E-03









<sup>1</sup> The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

## Resources Use


Resources Use indicators	PRODUCT STAGE	CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE LIFE CYCLE
	A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
 Use of renewable primary energy (PERE) [MJ] <sup>2</sup>	3.32E-01	7.98E-03	3.30E-02	0	0	0	0	0	0	0	1.20E-04	4.85E-03	0	3.85E-02	-5.49E-03
 Primary energy resources used as raw materials (PERM) [MJ] <sup>2</sup>	4.01E-01	0	-2.85E-01	0	0	0	0	0	0	0	0	0	0	0	0
 Total use of renewable primary energy resources (PERT) [MJ] <sup>2</sup>	7.34E-01	7.98E-03	-2.52E-01	0	0	0	0	0	0	0	1.20E-04	4.85E-03	0	3.85E-02	-5.49E-03
 Use of non-renewable primary energy (PENRE) [MJ] <sup>2</sup>	3.08E+00	9.44E-02	2.03E-01	0	0	0	0	0	0	0	2.40E-02	5.63E-02	0	2.21E-01	-2.49E-01
 Non-renewable primary energy resources used as raw materials (PENRM) [MJ] <sup>2</sup>	1.78E-01	0	-1.71E-01	0	0	0	0	0	0	0	0	0	0	0	0
 Total use of non-renewable primary energy resources (PENRT) [MJ] <sup>2</sup>	3.26E+00	9.44E-02	3.19E-02	0	0	0	0	0	0	0	2.40E-02	5.63E-02	0	2.21E-01	-2.49E-01
 Use of secondary material (SM) [kg]	1.10E-03	0	5.48E-05	0	0	0	0	0	0	0	0	0	0	0	0
 Use of renewable secondary fuels (RSF) [MJ]	5.56E-03	0	2.78E-04	0	0	0	0	0	0	0	0	0	0	0	0
 Use of non-renewable secondary fuels (NRSF) [MJ]	1.31E-02	0	6.54E-04	0	0	0	0	0	0	0	0	0	0	0	0
 Use of net fresh water (FW) [m <sup>3</sup> ]	1.51E-02	8.96E-06	1.05E-03	0	0	0	0	0	0	0	1.80E-07	5.40E-06	0	5.85E-05	-6.44E-05

<sup>2</sup> From EPD International Construction Product PCR 2.0.1 (Annex 3). The option B was retained to calculate the primary energy use indicators.

## Waste Category & Output flows



Waste Category & Output Flows	PRODUCT STAGE	CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE LIFE CYCLE
	A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
 Hazardous waste disposed (HWD) [kg]	1.32E-03	3.05E-12	1.50E-04	0	0	0	0	0	0	0	7.41E-13	2.16E-12	0	5.50E-11	-1.20E-04
 Non-hazardous waste disposed (NHWD) [kg]	6.77E-02	1.47E-05	6.10E-02	0	0	0	0	0	0	0	5.05E-06	9.19E-06	0	1.12E+00	-1.45E-03
 Radioactive waste disposed (RWD) [kg]	1.41E-05	1.22E-07	1.09E-06	0	0	0	0	0	0	0	2.71E-08	1.03E-07	0	2.32E-06	-3.84E-07
 Components for re-use (CRU) [kg]	0	0	1.91E-02	0	0	0	0	0	0	0	0	0	0	0	0
 Materials for Recycling (MFR) [kg]	0	0	4.15E-03	0	0	0	0	0	0	0	0	0	0	0	0
 Material for Energy Recovery (MER) [kg]	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
 Exported electrical energy (EEE) [MJ]	0	0	6.19E-03	0	0	0	0	0	0	0	0	0	0	0	0
 Exported thermal energy (EET) [MJ]	0	0	1.12E-02	0	0	0	0	0	0	0	0	0	0	0	0

## Additional indicators from EN 15804

		PRODUCT STAGE	CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE LIFE CYCLE
Environmental indicators		A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
	GWP-GHG [kg CO <sub>2</sub> eq.] <sup>3</sup>	1.92E-01	7.43E-03	1.38E-02	0	0	0	0	0	0	0	1.84E-03	4.37E-03	0	1.68E-02	-8.13E-03

<sup>3</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

## Information on biogenic carbon content

		PRODUCT STAGE
Biogenic Carbon Content in kg C		A1 / A2 / A3
	Biogenic carbon content in product [kg]	1.44E-03
	Biogenic carbon content in packaging [kg]	8.54E-03

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO<sub>2</sub>.

## Additional environmental information:

### Influence of transportation to other countries

The result of stage A4 (transportation of product) in the table of this EPD refers to transportation of 100 km. This product might also be delivered to the countries in the table below. To adapt the impact of transportation in the A4 column, the results expressed in this EPD must be multiplied by a corresponding multiplication factor below.

Destination	Average distance [km]	Multiplication factor
Europe (EPD reference value)	100	1
Germany	350	3.5
Austria	816	8.2
Belgium	450	4.5
Czech Republic	484	4.8
Denmark	631	6.3
England	1013	10.1
Finland	1973	19.7
France	726	7.3
Hungary	1148	11.5
Ireland	1495	15.0
Italy	1654	16.5
Netherlands	360	3.6
Norway	1039	10.4
Poland	948	9.5
Romania	1484	14.8
Slovakia	854	8.5
Slovenia	1000	10.0
Spain	2031	20.3
Switzerland	688	6.9
Turkey	2803	28.1

## Electricity information

The SAINT-GOBAIN Weber Germany factory based in Weilerswist uses electricity with Guarantee of Origin certificate (GO). Hence, the electricity mix considered for the manufacturing of the studied product is modelled according to the electricity mix described in the Guarantee of Origin certificate. The amount of electricity purchased with GO covers 96% of the electricity consumption on the manufacturing site.

Parameter	Value / Description
Location	Representative of the Guarantee of Origin purchased by SAINT-GOBAIN
Share of electricity covered by Guarantee of Origin	96% of the energy consumption is covered by the GO
Energy sources for electricity	Share of energy sources Hydro 96% Photovoltaic 4% 2% transmission losses
Dataset version	Sphera CUP2024.2 ecoinvent 3.10
Source	Guarantee of Origin certificate: Ökostrom Zertifikat Pfalzwerke
GWP-GHG CO <sub>2</sub> eq.	0.00614 kg of CO <sub>2</sub> eq./kWh

An EPD is valid for 5 years. Therefore, the GO will be prolonged continuously to be valid for the whole validity of the EPD. If not prolonged, the EPD will be updated.

# Version history

Original version of the EPD, 2026-05-13

## Abbreviations

DU	Declared unit
EPD	Environmental Product Declaration
eq.	equivalents
FU	Functional unit
g	gram
GJ	Giga Joules (as Net Calorific Value)
GO	Guaranties of origin
GWP	Global warming potential
GWP-GHG	Global warming potential-Greenhouse Gas
kg	kilogram
kWh	kilowatt-hour
L	liter
LCA	Life Cycle Assessment
LCI	Life Cycle Inventory Analysis
LCIA	Life Cycle Impact Assessment
MJ	Mega Joules (as Net Calorific Value)
PCR	Product Category Rules
RSL	Reference Service Life (in years)
ton	metric ton

## References

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4. ISO 14025:2006 Environmental labels and Declarations-Type III Environmental Declarations-Principles and procedures
5. EPD International (2021) General Programme Instructions for the International EPD® System. Version 4.0. [www.environdec.com](http://www.environdec.com).
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8. European Chemical Agency, Candidate List of substances of very high concern for Authorization. <https://echa.europa.eu/candidate-list-table>
9. Technical Information for SAINT-GOBAIN weber Flexkleber S1: [https://www.weber-heimwerker.de/files/dediy/2025-06/TM\\_weber\\_Flexkleber\\_S1\\_2208\\_de.pdf](https://www.weber-heimwerker.de/files/dediy/2025-06/TM_weber_Flexkleber_S1_2208_de.pdf)
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